# GBM909-15 - Ore Grade Base Metal

#### SUMMARY

The application note summarizes the digestion of GBM909-15, an ore grade base metal Certified Reference Material using ColdBlock<sup>™</sup> Digestion Pro Series Technology.

Instrument:	ColdBlock CBM sample digester, chiller, HF compatible liners, ICP-MS & ICP-OES				
Published:	January 2023				
Digestion Time:	30 Minutes				
Acid Used:	Reverse Aqua Regia, HF & $H_3BO_3$				
Average ColdBlock Recovery vs. CRM:	<ul> <li>94% Silver</li> <li>98% Copper</li> <li>102% Nickel</li> </ul>				

### METHODOLOGY

- 1. Chiller temperature was set to -5 °C
- 2. 0.25g of each sample was weighed and placed into a ColdBlock™ Digestion vessel
- 3. 20 mL of reverse Aqua Regia + 3 mL HF
- 4. Sample was digested at 80% power for 20 minutes
- 5. 20mL of 4%, Boric acid was added
- 6. Samples were digested again at 80% power for 10 minutes
- 7. Samples were cooled and bulked to 50mL using 2%  $\mathrm{HNO_3}$  + 0.5%  $\mathrm{HCl}_{_{\mathrm{VV}}}$

## DISCUSSION

- The addition of Boric acid will help re-solubilize any insoluble fluorides and will help neutralize any remaining HF in solution
- If Silver precipitates out of solution as AgCl, bulk up with >20% HCl<sub>v/v</sub>
- If the Sulfide content of your sample is > 10 wt.% reverse the ratios of Aqua Regia and use 1:3, HCI:HNO<sub>3</sub> - always add the Nitric acid first (reddish brown NO<sub>2</sub> fumes might form)



This material is described as a Nickel Sulphide Concentrate. geostats.com.au

GBM909-15; Ore Grade Base Metal; Geostats Pty Ltd; Mining Industry Consultants; O'Connor, Western Australia (April,2011)

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#### Results

Geostats GBM909-15 - Nickel Sulphide Concentrate												
Method:	0.25g	20mL reverse Aqua Regia + 3 mL HF digested at 80% for 20 minutes, add 20mL of 4% Boric Acid - and digest again at 80% for another 10 minutes										
Element	Geostats Certified 4-acid Value (ppm)	95% Confidence Limits								%		
		Low	High	Sample A	Sample B	Sample C	Average (ppm)	Stdev	% RSD	Recovery vs certified 4-acid value		
Ag	13.5	13.26	13.74	12.9	12.9	12.3	12.7	0.28	2.2%	94%		
Cu	13120	13052	13188	13055	13061	12347	12821	335.05	2.6%	98%		
Pb	2120	2098	2142	2194	2217	2094	2168	53.39	2.5%	102%		
Ni	115901	114922	116880	116943	120506	116606	118018	1764.42	1.5%	102%		
Zn	26608	26399	26817	26204	27080	26389	26558	376.89	1.4%	100%		

